

## ■ SLUG-SPLITTER® punch set (stainless steel)

- Unique punch profile
- Splitted slugs fall free and can be removed easily

### Suitable for:

- Stainless, mild steel, plastic and aluminium up to 3.5 mm thick

### Operation:

- Hydraulic

### Predrilling:

- Draw stud 11.1 mm, pilot drill Ø 12.7 mm 50344102
- Draw stud 19 mm, pilot drill Ø 20.5 mm 50344030

### Scope of supply

- Heavy duty punch unit including punch and die

### Order info

- \* Slug Splitter SC® - self-centering



Punch size			Max. material thickness mm*	Complete Unit	Spare parts		Draw studs for hydraulic units LS 60 Plus 50159062 50250973 50342916 50342991
True dimension mm	Standard size				Punch	Die	
	Pg	ISO	Stainless steel				
15.2	Pg 9		2.5	<b>50069519</b>	50311174	50311263	50294512
16.2		ISO 16	2.5	<b>50069527</b>	50045997	50045989	50294512
18.6	Pg 11		2.5	<b>50069535</b>	50311190	50311280	50294512
20.4	Pg 13	ISO 20	2.5	<b>50069543</b>	50311204	50311298	50294512
22.5	Pg 16		3.5	<b>50069551*</b>	50281542*	50281550*	50294512
25.4		ISO 25	3.5	<b>50069560</b>	50046020	50046012	50294512
28.3	Pg 21		3.5	<b>50069578*</b>	50281569*	50281577*	50294520
30.5			3.5	<b>50069586</b>	50364901	50364898	50294520
32.5		ISO 32	3.5	<b>50069594</b>	50046055	50046039	50294520
34.6			3.5	-	50281585*	50281593*	50294520
37.0	Pg 29		3.5	<b>50069608</b>	50311220	50311352	50294520
40.5		ISO 40	3.5	<b>50069616</b>	50046080	50046071	50294520
43.2			3.5	-	50281607*	50281615*	50294520
47.0	Pg 36		3.5	<b>50069624</b>	50311239	50311310	50294520
49.6			3.5	-	50281623*	50281631*	50294520
50.8		ISO 50	3.5	<b>50069632</b>	50046110	50046098	50294520
54.0	Pg 42		3.5	<b>50069640</b>	50311247	50311328	50294520
60.0	Pg 48		3.5	<b>50069659</b>	50311255	50311336	50294520
61.5			3.5	-	50281658*	50281666*	50294520
64.0		ISO 63	3.5	<b>50069667</b>	50046144	50046136	50294520